



## DYEMANSION DM60

The leading coloring solution for industrial Additive Manufacturing

### Limitless color choices: From standardized database to tailor-made recipes

Our innovative DeepDye Coloring (DDC) technology offers unlimited color choices. As a DM60 user you benefit from the largest color database. In addition to over 170 RAL and standardized colors, which are ready-to-use without additional development costs and waiting times, our color matching also offers the possibility of creating individual tones for you - from corporate colors to seasonal trend colors and individual skin tones. The fully automatic cleaning program of the DM60 allows a flexible use and a fast color change.

### Exact color formulas for a reproducible and traceable process globally available

For a long time, dyeing 3D-printed plastics was a manual, uncontrollable process. We take care of this process and offer a global supply of exact color recipes down to the microgram. This enables an industrial process that could not be easier for the user and can be reproduced any time. The power lies in our color cartridges, which we manufacture depending on base material, finish and desired color. Based on the volume of your parts, we deliver cartridges in four different sizes. These are equipped with an RFID chip that transfers all process parameters QM ready to the DM60.

### ISO certified colors for end-use applications across all industries

The demands for 3D-printed products are constantly increasing. Our ISO-certified colors make us a trusted technology partner for biocompatible eyewear or medical orthoses as well as for light- and heat-resistant automotive interiors. With our extended Colors<sup>x</sup> line, we are responding to industry specific requirements and are always looking forward to new input for the further development of our DeepDye Coloring (DDC) technology.

# TECHNICAL DATA

DM60



## PERFORMANCE

Cycle time	150 minutes
Capacity per run	Mid sized build job (e.g. EOS P396 or HP Jet Fusion 4200/5200)
Process chamber volume	80l   21.1gal
Operating temperature	Material dependent (up to 115°C   239°F)
Penetration depth of dye	Material dependent (approx. 0.2mm on EOS PA 2200)
Maximum part size (Ø x H)	390mm x 360mm   15.3inch x 14.2inch
Color cartridge options	S, M, L, XL, DM Black L-R
Color options	Unlimited <sup>1</sup> For more information visit our website: <a href="https://dyemansion.com/en/color-options">dyemansion.com/en/color-options</a>

## DIMENSIONS<sup>2</sup>

System (L x W x H)	950mm x 600mm x 945mm   37.4inch x 23.7inch x 37.0inch
Recommended space requirement for operations (L x W x H)	1850mm x 1800mm x 1700mm   72.8inch x 70.9inch x 67.0inch

## WEIGHT<sup>2</sup>

System	330kg   662lb
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## POWER

Heating power	8.1kW or 6.6kW
Requirements	400V, 50Hz, 16A or 208V, 60Hz, 20A

## COMPRESSED AIR

Consumption	< 1.5 m <sup>3</sup> per run, dry and oil-free compressed air
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## WATER

Water input	Demineralized water, conductance < 20µS/cm, min. 4bar   58psi, volume flow 500l/h. Fresh water volume per dyeing cycle (coloring and cleaning) max. 150l   39.6gal.
Waste water	<b>Coloring:</b> max. 60l   15.9gal per coloring, water temperature max. 95°C   203°F <b>Cleaning:</b> max. 90l   23.8gal per cleaning, water temperature max. 45°C   113°F Waste water has to be treated in compliance with local regulations.

## DM60 ADD-ON SOLUTIONS



**DyeMansion DM60 Reservoir**  
For high-volume black coloring

**Dimensions (L x W x H)**  
385mm x 350mm x 1640mm  
15.2inch x 13.7inch x 64.6inch



**DyeMansion ROS.**  
For constant water quality  
& process stability

**Dimensions (L x W x H)**  
1100mm x 700mm x 1767mm  
43.3inch x 27.6inch x 69.9inch

<sup>1</sup> DM60 Black system variant also available, color option: DM Black.

<sup>2</sup> Deviations possible depending on system variant.

## CERTIFICATION<sup>1</sup>

✓ CE | 2006/42/EG  
| 2014/68/EU

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